





Strong, Durable and Maintenance-Free Beauty!

www.superioraluminum.com

Superior Series 7000/700 **Aluminum Picket Fence**

Strong, Durable, and Maintenance-Free Beauty!

Superior Series 7000 and 700 Picket Fence can be found where a touch of elegance. function and security are a must. This maintenance-free fencing is an excellent choice for perimeter and pool fencing, as well as dividers on residential, commercial, institutional, multi-housing and municipal installations.

Superior Picket Fence utilizes all the advantages of aluminum – strong, durable, and rust- and corrosion-free. These characteristics make it a practical, sound investment for the budget-minded buyer.

The smart, contemporary design is an added plus. Our unique, no-weld design utilizes simple, cast aluminum fittings or machined openings for a no-hassle, easy installation.

To make our fencing even more versatile, cast aluminum ornaments, inserts and scrolls are available to mount on top of posts and on pickets for a custom decorative appearance.

Superior Picket Fence comes with 2", 21/2" or 4" square posts and 3/4" square pickets with a formed spear, a cast spear or a flat top. Options for picket spacing include 3", 41/2" or 6" centers, as well as custom spacing.

Superior fencing comes in standard 6' lengths, as well as custom lengths, in 2, 3 or 4-line styles. Ordering standard 6' lengths reduces lead times and cost.

Fencing is also available in any height. Standard heights include 60" and 72". For heights above 60", 3 or 4-line styles are recommended.



NEW! Concealed Picket Screws

A new product design for Series 7000 and 700 Fence features a

screw cover to conceal picket screws on top and bottom rail assemblies for a cleaner, more streamlined look.

Finishes

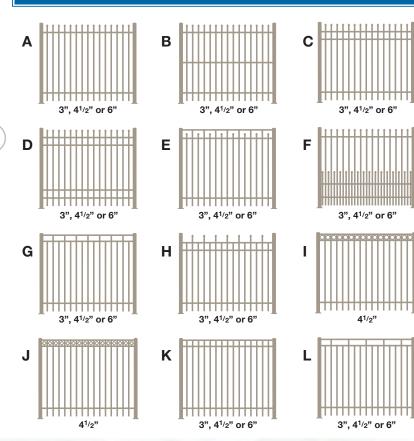
Smart, decorative finishes add a distinctive touch. Whether baked-on enamel, anodized or duranodic, these finishes are guaranteed to endure for years of continued service and maintenance-free beauty.





Picket Fence Design Styles

To order, choose design A, B, C, etc., and specify picket center spacing.



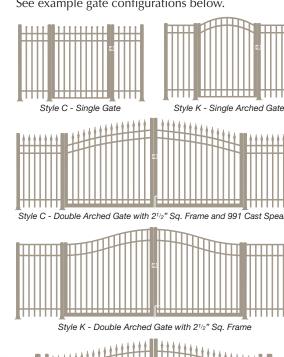






Custom Aluminum Gates

Superior manufactures attractive, aluminum gates to any size and design configuration. The durable, all-welded gate construction coupled with electrostatic painting or anodizing, means years of trouble-free service. Gates can be equipped with standard or custom security locks. See example gate configurations below.





Style D - Double Arched Gate with 21/2" Sq. Frame, Gussets,





Series 7000 Picket Fence features machined post openings, eliminating the need for brackets. The result is a clean, rigid design with



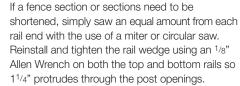


Easy Assembly and Installation!



facilitate quick turn-around and cost savings. All posts are machined with openings to receive

top and bottom rails. If the fence is angled vertically or horizontally, specify the angle so the proper openings can be machined into the post. As assembled fence is inserted into the openings, rail wedges located in the top and bottom rails will ensure proper insertion of 11/4" inside the post.



For securing a corner or end post, a screw is provided for each rail wedge to prevent the post from moving outward.







snap-in privacv iner to hide equipment and/or items out of view.

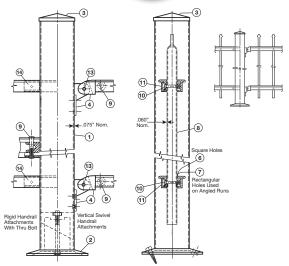
Assembly Identification

Component Parts





Note: Series 7000 Fence is assembled with machined post openings.

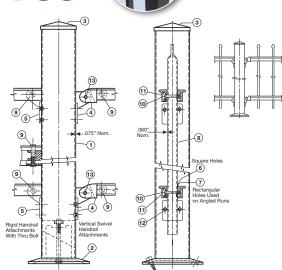


- 990 21/2" Tube .075" Wall
- 957 Base Assembly
- 3. 950 Post Cap
- 956 Swivel Brkt. Assembly
- 940 End Bracket Rigid
- 903 Rail Square Hole

- 912 ¹/₄" Binder Bolt

- 13. ³/₁₆" Dia. "Rollpin"
- 3/4" Square Picket
- 10. 910 Picket Screws
- 11. Screw Cover
- 12. 915 5/32" Dia. Rivets

904 Rail - Rectangular Hole 14. Rail Wedge SERIES **Note: Series** 700 Fence is assembled with brackets.





Aluminum Products, Inc.

555 East Main St. • P.O. Box 430 • Russia, OH 45363 Ph: 937-526-4065 • Fax: 937-526-3904 info@superioraluminum.com www.superioraluminum.com

377	730	903	904	905	9	07	908	909
914	916	917		919 920	>.	921	930	935
937	940 940B	942	943	947B	950			
951	953B 95	4B 95	6	957	968	900	6 94	993
973	975	977	989	990	991	992	994	995

Parts Description

377	2" Sq 16' white only & 18' Lgths.	937	33/4" Cast Diamond
730	Cap for 4" Post	940	End Brkt. for Top & Bottom Rail
903	Bottom Rail (Sq. Hole)	940B	End Brkt. for #903 Bottom Rail
	1 ⁵ /8" w x ³ /4" h,	941	17" Cast "Fleur De-Lis" Insert
	16' white only & 18' Lgths.	942	Cap for 2" Post
904	Bottom Rail (Rect. Hole)	943	Post Ball Cap for 4" Post with
	1 ⁵ /8" w x ³ /4" h,		21/2" Diameter Ball
	16' white only & 18' Lgths.	947B	Adj. End Fitting Bottom
905	Top Rail - 2" w x 15/8" h	950	Cap for 21/2" Post
	18' & 24' Lgths.	951	Post Ball Cap for 21/2" Post
906	17" Heart Scroll	953B	2-Way Swivel Bottom
907	Screw Cover (For Top & Bott. Rail)	954B	Horiz. Swivel Brkt. Bottom
	18' & 24' Lgths.	956	Vertical Swivel Bottom
908	Picket Collar	957	Base for 21/2" Post (wedge type)
909	Bottom Rail (11/2" w Hole)	968	Base for 2" Post (Wedge Type)
	16' white only & 18' Lgths.	973	Heavy Duty Base for 21/2" Post
914	Post Ball Cap for 4" Post with	975	Side Mount Brkt. for 21/2" Post
	4" Diameter Ball	977	Side Mount Bracket for 2" Post
916	21/2" Wedge Base with Stud	989	Post Ball Cap for 2" Post
917	Wedge Base for 4" Post	990	21/2" Sq 16' white only & 18' Lgths.
919	2" Slip Over Base	991	Picket Spear
920	21/2" Slip Over Base	992	Post Finial for 21/2" Post
921	3/4" Square Base	993	Cast Rose Snap-on Picket Insert
930	Cast Picket Spear - 4" High	994	Cast Grape Snap-on Picket Insert
935	3 ³ / ₄ " OD Double Ring	995	Cast Oak Snap-on Picket Insert

Specifications

MATERIALS - All rails, posts, and pickets shall be formed from 6063-T6 extruded aluminum alloys. All railing accessories shall be cast from ANSI 713 alloy. All exposed fasterners used in the system shall be aluminum or stainless steel.

INSTALLATION - The fencing system shall consist of 21/2" or 4" square posts that can be either base mounted or embedded into concrete. The rails shall be a minum of 15/8" wide. Pickets shall be 3/4" square on 3", $4^{1/2}$ ", or 6" centers.